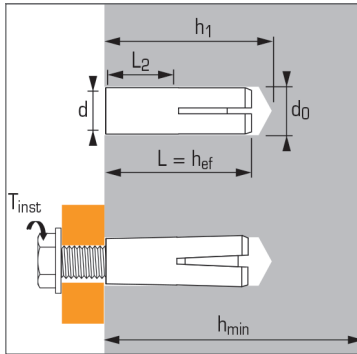



Deformation-controlled expansion female anchor for use in non-cracked concrete



ETA Option 7- 06/0268



Technical data

| Anchor size | Min. anchor depth | Thread diameter | Thread length | Drilling depth | Drilling diameter | Min. thick. of base material | Total anchor length | Tighten torque | Code | Setting tool reference | Setting tool code |
|-------------|-------------------|-----------------|----------------------|----------------------|----------------------|------------------------------|---------------------|-------------------------|--------|---|-------------------|
| | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (mm) | (Nm) | |  | |
| | hef | d | L₂ | h₀ | d₀ | h_{min} | L | T_{inst} | | | |
| M6X30 | 30 | 6 | 13 | 32 | 8 | 100 | 30 | 5 | 062240 | ST-M M6x30 | 050214 |
| M8X30 | 30 | 8 | 13 | 32 | 10 | 100 | 30 | 10 | 062250 | ST-M M8x30 | 050215 |
| M10X40 | 40 | 10 | 15 | 42 | 12 | 100 | 40 | 22 | 062260 | ST-M M10x40 | 050216 |
| M12X50 | 50 | 12 | 18 | 53 | 15 | 100 | 50 | 36 | 062270 | ST-M M12x50 | 050217 |
| M16X65 | 65 | 16 | 23 | 70 | 20 | 100 | 65 | 80 | 062280 | ST-M M16x65 | 050218 |

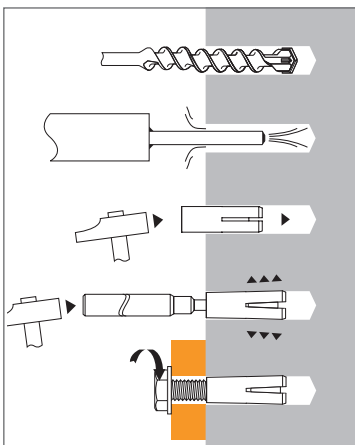
APPLICATION

- Ventilation ducts
- Suspended ceilings
- Cable tray

MATERIAL

- **Sleeve :**
stainless steel X2CrNiMo17-12-2
- **Expansion cone :**
stainless steel X2CrNiMo17-12-23

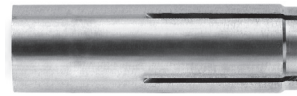
INSTALLATION



Anchor mechanical properties

| Anchor size | | M6 | M8 | M10 | M12 | M16 |
|--|------------------------|-------|-------|-------|-----|--------|
| f_{uk} (N/mm ²) | Min. tensile strength | 610 | 610 | 610 | 610 | 610 |
| f_{yk} (N/mm ²) | Yield strength | 360 | 360 | 360 | 360 | 360 |
| As (mm ²) | Stressed cross-section | 26,34 | 36,22 | 47,15 | 80 | 138,74 |

GRIP SA - A4



2/4 stainless steel version

The loads specified on this page allow judging the product's performances, but cannot be used for the designing. The data given in the pages "CC method" have to be applied (3/4 and 4/4).

Ultimate ($N_{Ru,m}$, $V_{Ru,m}$) and characteristic loads (N_{Rk} , V_{Rk}) in kN

Mean Ultimate loads are derived from test results in admissible service conditions, and characteristic loads are statistically determined.

TENSILE

| Anchor size | M6 | M8 | M10 | M12 | M16 |
|--------------------------|-----------|-----------|-----------|-----------|-----------|
| Screw grade A4-70 | | | | | |
| $h_{ef,min}$ | 30 | 30 | 40 | 50 | 65 |
| $N_{Ru,m}$ | 8,75 | 12,3 | 17,8 | 25,4 | 37,3 |
| N_{Rk} | 6,6 | 9,3 | 13,8 | 19,05 | 28,05 |

SHEAR

| Anchor size | M6 | M8 | M10 | M12 | M16 |
|--------------------------|-----|----|------|-----|------|
| Screw grade A4-70 | | | | | |
| $V_{Ru,m}$ | 8,4 | 12 | 15,6 | 31 | 50,4 |
| V_{Rk} | 7,0 | 10 | 13 | 26 | 42 |

Mechanical anchors

Design loads (N_{Rd} , V_{Rd}) for one anchor without edge or spacing influence in kN

$$N_{Rd} = \frac{N_{Rk}^*}{\gamma_{Mc}}$$

*Derived from test results

$$V_{Rd} = \frac{V_{Rk}^*}{\gamma_{Ms}}$$

TENSILE

| Anchor size | M6 | M8 | M10 | M12 | M16 |
|--------------------------|-----------|-----------|-----------|-----------|-----------|
| Screw grade A4-70 | | | | | |
| $h_{ef,min}$ | 30 | 30 | 40 | 50 | 65 |
| N_{Rd} | 3,7 | 5,2 | 7,7 | 10,6 | 15,6 |

$\gamma_{Mc} = 1,8$

SHEAR

| Anchor size | M6 | M8 | M10 | M12 | M16 |
|--------------------------|-----|-----|-----|------|------|
| Screw grade A4-70 | | | | | |
| V_{Rd} | 4,5 | 6,4 | 8,3 | 16,6 | 26,9 |

Recommended loads (N_{rec} , V_{rec}) for one anchor without edge or spacing influence in kN

$$N_{rec} = \frac{N_{Rk}^*}{\gamma_M \cdot \gamma_F}$$

*Derived from test results

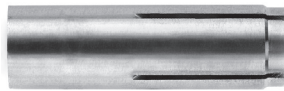
$$V_{rec} = \frac{V_{Rk}^*}{\gamma_M \cdot \gamma_F}$$

TENSILE

| Anchor size | M6 | M8 | M10 | M12 | M16 |
|--------------------------|-----------|-----------|-----------|-----------|-----------|
| Screw grade A4-70 | | | | | |
| $h_{ef,min}$ | 30 | 30 | 40 | 50 | 65 |
| N_{rec} | 2,6 | 3,7 | 5,5 | 7,6 | 11,1 |

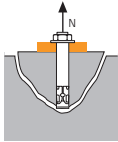
SHEAR

| Anchor size | M6 | M8 | M10 | M12 | M16 |
|--------------------------|-----|-----|-----|------|------|
| Screw grade A4-70 | | | | | |
| V_{rec} | 3,2 | 4,5 | 5,9 | 11,8 | 19,2 |



SPIT CC Method (values issued from ETA)

TENSILE in kN

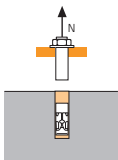


Concrete cone resistance

$$N_{Rd,c} = N_{Rd,c}^0 \cdot f_b \cdot \Psi_s \cdot \Psi_{c,N}$$

| $N_{Rd,c}^0$ | Design cone resistance | | | | |
|-----------------------|------------------------|-----|-----|------|------|
| Anchor size | M6 | M8 | M10 | M12 | M16 |
| h_{ef} | 30 | 30 | 40 | 50 | 65 |
| $N_{Rd,c}^0$ (C20/25) | 5,5 | 5,5 | 8,5 | 11,8 | 17,6 |

$\gamma_{Mc} = 1,5$

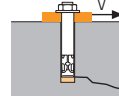


Steel resistance

| $N_{Rd,s}$ | Steel design tensile resistance | | | | |
|--------------------------|---------------------------------|------|------|------|------|
| Anchor size | M6 | M8 | M10 | M12 | M16 |
| Screw grade A4-70 | | | | | |
| $N_{Rd,s}$ | 7,5 | 12,3 | 15,5 | 27,8 | 44,9 |

$\gamma_{Ms} = 1,87$

SHEAR in kN

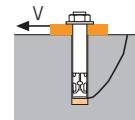


Concrete edge resistance

$$V_{Rd,c} = V_{Rd,c}^0 \cdot f_b \cdot f_{\beta,V} \cdot \Psi_{S-C,V}$$

| $V_{Rd,c}^0$ | Design concrete edge resistance at minimum edge distance (C_{min}) | | | | |
|-----------------------|--|-----|------|------|------|
| Anchor size | M6 | M8 | M10 | M12 | M16 |
| h_{ef} | 30 | 30 | 40 | 50 | 65 |
| C_{min} | 80 | 95 | 135 | 165 | 200 |
| S_{min} | 50 | 60 | 100 | 120 | 150 |
| $V_{Rd,c}^0$ (C20/25) | 5,5 | 7,6 | 14,4 | 21,8 | 33,5 |

$\gamma_{Mc} = 1,5$

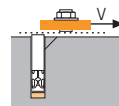


Pryout failure

$$V_{Rd,cp} = V_{Rd,cp}^0 \cdot f_b \cdot \Psi_s \cdot \Psi_{c,N}$$

| $V_{Rd,cp}^0$ | Design pryout resistance | | | | |
|------------------------|--------------------------|-----|------|------|------|
| Anchor size | M6 | M8 | M10 | M12 | M16 |
| h_{ef} | 30 | 30 | 40 | 50 | 65 |
| $V_{Rd,cp}^0$ (C20/25) | 5,5 | 9,3 | 14,4 | 20,2 | 35,2 |

$\gamma_{Mcp} = 1,5$



Steel resistance

| $V_{Rd,s}$ | Steel design shear resistance | | | | |
|--------------------------|-------------------------------|-----|-----|------|------|
| Anchor size | M6 | M8 | M10 | M12 | M16 |
| Screw grade A4-70 | | | | | |
| $V_{Rd,s}$ | 4,5 | 6,4 | 8,3 | 16,6 | 26,9 |

$\gamma_{Ms} = 1,56$

$$N_{Rd} = \min(N_{Rd,p}; N_{Rd,c}; N_{Rd,s})$$

$$\beta_N = N_{Sd} / N_{Rd} \leq 1$$

$$V_{Rd} = \min(V_{Rd,c}; V_{Rd,cp}; V_{Rd,s})$$

$$\beta_V = V_{Sd} / V_{Rd} \leq 1$$

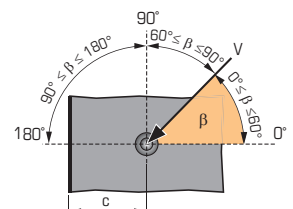
$$\beta_N + \beta_V \leq 1,2$$

f_b INFLUENCE OF CONCRETE

| Concrete class | f_b | Concrete class | f_b |
|----------------|-------|----------------|-------|
| C25/30 | 1,1 | C40/50 | 1,41 |
| C30/37 | 1,22 | C45/55 | 1,48 |
| C35/45 | 1,34 | C50/60 | 1,55 |

$f_{\beta,V}$ INFLUENCE OF SHEAR LOADING DIRECTION

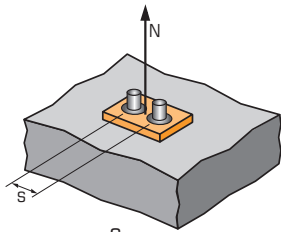
| Angle β [°] | $f_{\beta,V}$ |
|-------------------|---------------|
| 0 to 55 | 1 |
| 60 | 1,1 |
| 70 | 1,2 |
| 80 | 1,5 |
| 90 to 180 | 2 |





SPIT CC Method (values issued from ETA)

Ψ_s INFLUENCE OF SPACING FOR CONCRETE CONE RESISTANCE IN TENSILE LOAD



$$\Psi_s = 0,5 + \frac{S}{6 \cdot h_{ef}}$$

$$s_{min} < S < s_{cr,N}$$

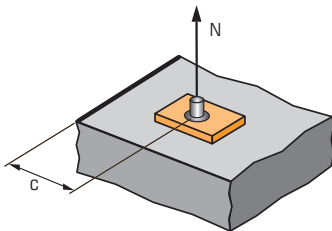
$$s_{cr,N} = 3 \cdot h_{ef}$$

Ψ_s must be used for each spacing influenced the anchors group

SPACING S

| Anchor size | Reduction factor Ψ_s Non-cracked concrete | | | | |
|-------------|---|------|------|------|------|
| | M6 | M8 | M10 | M12 | M16 |
| h_{ef} | 30 | 30 | 40 | 50 | 65 |
| 60 | 0,83 | | | | |
| 70 | 0,89 | 0,89 | | | |
| 80 | 0,94 | 0,94 | | | |
| 100 | 1,00 | 1,00 | 0,90 | | |
| 110 | | | 0,96 | | |
| 120 | | | 1,00 | 0,92 | |
| 130 | | | | 0,93 | |
| 160 | | | | 1,00 | 0,88 |
| 180 | | | | | 0,96 |
| 195 | | | | | 1,00 |

$\Psi_{c,N}$ INFLUENCE OF EDGE FOR CONCRETE CONE RESISTANCE IN TENSILE LOAD



$$\Psi_c \leq 1$$

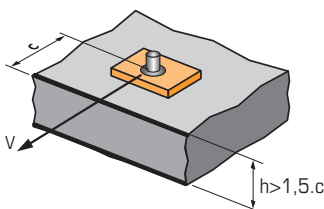
$$c \geq c_{min}$$

$\Psi_{c,N}$ must be used for each distance influenced the anchors group.

EDGE C

| Anchor size | Reduction factor $\Psi_{c,N}$ Non-cracked concrete | | | | |
|-------------|---|------|------|------|------|
| | M6 | M8 | M10 | M12 | M16 |
| h_{ef} | 30 | 30 | 40 | 50 | 65 |
| 80 | 1,00 | | | | |
| 95 | | 1,00 | | | |
| 135 | | | 1,00 | | |
| 165 | | | | 1,00 | |
| 200 | | | | | 1,00 |

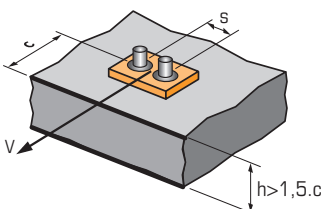
$\Psi_{s-c,V}$ INFLUENCE OF SPACING AND EDGE DISTANCE FOR CONCRETE EDGE RESISTANCE IN SHEAR LOAD



$$\Psi_{s-c,V} = \frac{c}{c_{min}} \cdot \sqrt{\frac{c}{c_{min}}}$$

For single anchor fastening

| $\frac{c}{c_{min}}$ | Reduction factor $\Psi_{s-c,V}$ Non-cracked concrete | | | | | | | | | | | | |
|---------------------|---|------|------|------|------|------|------|------|------|------|------|------|--|
| | 1,0 | 1,2 | 1,4 | 1,6 | 1,8 | 2,0 | 2,2 | 2,4 | 2,6 | 2,8 | 3,0 | 3,2 | |
| $\Psi_{s-c,V}$ | 1,00 | 1,31 | 1,66 | 2,02 | 2,41 | 2,83 | 3,26 | 3,72 | 4,19 | 4,69 | 5,20 | 5,72 | |



$$\Psi_{s-c,V} = \frac{3 \cdot c + s}{6 \cdot c_{min}} \cdot \sqrt{\frac{c}{c_{min}}}$$

For 2 anchors fastening

| $\frac{s}{c_{min}}$ | $\frac{c}{c_{min}}$ | Reduction factor $\Psi_{s-c,V}$ Non-cracked concrete | | | | | | | | | | | | |
|---------------------|---------------------|---|------|------|------|------|------|------|------|------|------|------|------|--|
| | | 1,0 | 1,2 | 1,4 | 1,6 | 1,8 | 2,0 | 2,2 | 2,4 | 2,6 | 2,8 | 3,0 | 3,2 | |
| 1,0 | 1,0 | 0,67 | 0,84 | 1,03 | 1,22 | 1,43 | 1,65 | 1,88 | 2,12 | 2,36 | 2,62 | 2,89 | 3,16 | |
| 1,5 | 1,0 | 0,75 | 0,93 | 1,12 | 1,33 | 1,54 | 1,77 | 2,00 | 2,25 | 2,50 | 2,76 | 3,03 | 3,31 | |
| 2,0 | 1,0 | 0,83 | 1,02 | 1,22 | 1,43 | 1,65 | 1,89 | 2,12 | 2,38 | 2,63 | 2,90 | 3,18 | 3,46 | |
| 2,5 | 1,0 | 0,92 | 1,11 | 1,32 | 1,54 | 1,77 | 2,00 | 2,25 | 2,50 | 2,77 | 3,04 | 3,32 | 3,61 | |
| 3,0 | 1,0 | 1,00 | 1,20 | 1,42 | 1,64 | 1,88 | 2,12 | 2,37 | 2,63 | 2,90 | 3,18 | 3,46 | 3,76 | |
| 3,5 | | | 1,30 | 1,52 | 1,75 | 1,99 | 2,24 | 2,50 | 2,76 | 3,04 | 3,32 | 3,61 | 3,91 | |
| 4,0 | | | | 1,62 | 1,86 | 2,10 | 2,36 | 2,62 | 2,89 | 3,17 | 3,46 | 3,75 | 4,05 | |
| 4,5 | | | | | 1,96 | 2,21 | 2,47 | 2,74 | 3,02 | 3,31 | 3,60 | 3,90 | 4,20 | |
| 5,0 | | | | | | 2,33 | 2,59 | 2,87 | 3,15 | 3,44 | 3,74 | 4,04 | 4,35 | |
| 5,5 | | | | | | | 2,71 | 2,99 | 3,28 | 3,71 | 4,02 | 4,33 | 4,65 | |
| 6,0 | | | | | | | | 2,83 | 3,11 | 3,41 | 3,71 | 4,02 | 4,33 | |

For 3 anchors fastening and more

$$\Psi_{s-c,V} = \frac{3 \cdot c + s_1 + s_2 + s_3 + \dots + s_{n-1}}{3 \cdot n \cdot c_{min}} \cdot \sqrt{\frac{c}{c_{min}}}$$

